



KEY NO.	PART NUMBER	DESCRIPTION	QTY.	KEY NO.	PART NUMBER	DESCRIPTION	QTY.
1	04867 A	Engine, B&S Standard 3½ hp (AP22B) .....	1	14	43284 B	Impeller Screw, 5/16-24 x 3/4" .....	1
	15017	Engine, B&S Powerbuilt OHV 5½ hp (AP52B) ..	1	15	43324 A	Volute .....	1
	08171	Engine, Honda GX160 5½ hp (AP52H) .....	1	16	43285 C	Volute Screw, Stainless, 6-32 x 1/2" .....	2
2	42382	Shim, .010" .....	AR	17	46044 A	Volute Assembly Screw, 10-24 x 1-1/2" ....	AR
	42383	Shim, .015" .....	AR	18	43300 B	Check Valve (EPDM) .....	1
3	43270 B	Impeller Housing .....	1	19	43278 A	Body [includes (2) Decals] .....	1
4	81172 B	Hex Nut, 1/4-20 .....	10	NS	08970	Decal, Fill Pump .....	1
5	83051 B	Lockwasher, 1/4" .....	10	NS	08971	Decal, Warning .....	1
6	43752	O-Ring (EPDM) .....	1	20	PS 46045 A	Screw, 1/4-20 x 2-1/2" .....	10
7	43313	O-Ring, Screw (EPDM) .....	5	21	43315	O-Ring, Fill Plug (EPDM) .....	1
8	43302 B	Bracket Screw, Pan Head, Stainless .....	4	22	43311 A	Filler Plug [Note: #21 O-Ring not included] .	1
9	43314	O-Ring, Segment (EDPM) .....	1	23	46317 A	Drain Plug .....	1
10	43312	O-Ring, Body (EPDM) .....	1	24	02964	Slinger .....	1
11	43303 A	Shaft Seal (EPDM) .....	1	25	43880 A	Decal, EPDM .....	1
12	43301 A	Key, 3/16 x 3/16 x 1 .....	1	NS	09081	Decal, Safety Sign (On Engine) .....	1
13	43274 B	Impeller .....	1				

**TORQUE SPECS**

REF NO.	Inch Pounds	Newton Meters	Notes:
8	70-90	7.9-10.2	Use Loctite Red 262
14	20-25	2.3-2.8	Use Loctite Red 262
16	15-20	1.7-2.3	
17	15-20	1.7-2.3	
20	20-25	2.3-2.8	

**OTHER PARTS & ACCESSORIES:**

PART NO.	DESCRIPTION
A 43297 C	EPDM Repair Kit
A 43318	Skid Kit
A 47832 A	Buna-N Repair Kit
A 48299 A	Viton Seal Kit
L 17043	Owner's Manual
19189 B	Spanner Wrench, 2"
15036	Foot Valve, 2"